تاریخ : شماره :

ييو سيت ا

## مرکــز مشاوره و اطلاع رسانی ســیـستم کــاران SYSTEM KARAN Adviser & Information Center

Audit Date & Time	
Department	
Workplace Owner	
Team Leader	
CIP Team Member	
Sort	1. Is the area clear of unnecessary equipment, tools, computers, etc.?
Only what is required, in the	2. Are there unnecessary items on walls, bulletin boards, or in aisles etc.?
quantity required	3. Is the area clear of excess personal items?
	4. Are any unnecessary inventory, supplies, parts, or materials present?

## 5. Are there any safety hazards (water, chemicals, machines) present? Total: Sort (max. 25 points) Set-in-Order 1. Are equipment, computers and instruments located in their correct place? A place for everything 2. Are necessary lab supplies properly identified by location and labelled? and everything in its place 3. Are aisles, workstations and equipment locations clearly indicated/marked? 4. Are visual indicators present to identify current work? 5. Are items put away immediately after use? Total: Set-in-Order (max. 25 points) Shine 1. Are floors, walls, stairs, surfaces, computers and keyboards free of dirt, grime and dust? Everything clean, 2. Are trash containers emptied on a regular basis? everything working 3. Are labels, signs, etc. clean and unbroken? 4. Are desktops, benches, safety cabinets, and storage and washing areas organized? 5. Are cleaning materials easily accessible? Total: Shine (max. 25 points) **Standardize** 1. Can the employee explain the value of 5S? One way of working, everywhere 2. Are necessary SOPs, important information, and workflows easily available? 3. Is the display board up-to-date? 4. Do SOPs for cleaning, working, testing, maintenance, first-defect-stop, etc. exist? 5. How many items cannot be located in less than 30 seconds? Total: Standardize (max. 25 points) Sustain 1. Are performance KPIs displayed for all to see? Do it right, always 2. How many employees have not yet undergone 5S training or any necessary re-training? 3. Is everyone's role clearly defined and are skills up-to-date? 4. Has 5S been adopted as a daily routine? 5. When was last 5S audit performed (at least every two months)? Total: Sustain (max. 25 points)

Workplace Owner Signature	Auditor Signature

آدرس: تبران - سعادت آباد - بلوار شهید فرحزادی - برج افق - طبقه ششم - شماره ٤٣

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